



RZNC-05 Series

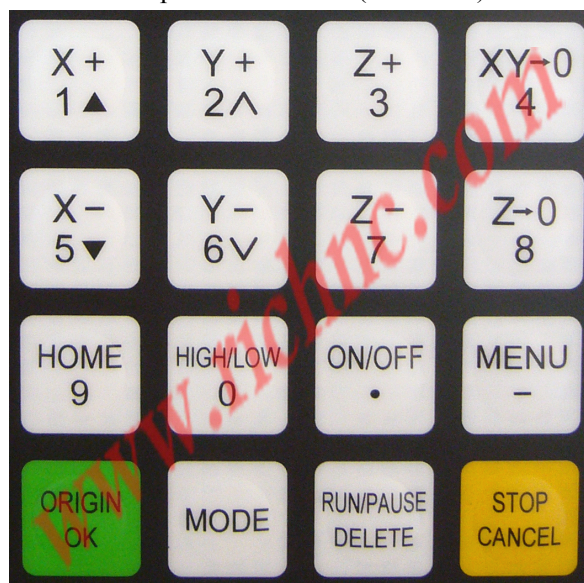
Function Operation

Press-key Instruction

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Press-key Instruction












Press-key on CNC Controller handle panel as follows: (as View 1)



View 1

















Function Instrucion

Button	Function Instrucion
X+ 1 ▲	[The X axis is direction] [Cursor upward in Menu] [Input number 1]
Y+ 2 ^	[The Y axis is direction] [input number 2] [Page up in Menu] [Accelerate the process speed] [Opposite the property selecting in level signal setup]
Z+ 3	[The Z axis is direction] [Rise spindle speed when working] [Input number 3]
XY- 0 4	[Set to X and Y axes as working origin] [Input number 4]
X- 5 ▼	[The X axis is opposite direction] [Cursor downward in Menu] [Input number 5]
Y- 6 v	[The Y axis is opposite direction] [input number 6] [Page down in Menu] [Slowdown the process speed] [Opposite the property selecting in level signal setup]
Z- 7	[The Z axis is opposite direction] [Reduce spindle speed when working] [Input number 7]
Z- 0 8	[Set to Z axIs as working origin] [Input number 8]
HOME 9	[All of Axes go to machine origin] [Input number 9]
HIGH/LOW 0	[Select high or low moving speed on manual state] [Input number 0]
ON/OFF .	[Spindle start or stop] [Input decimal point]

	[Menu setup entrance]  [Minus inputting]  [Many process states checking]
	[All of axes go to working origin]  [Confirm of inputting/operating]
	[Select continue/step/distance moving mode on manual state]
	[Select the job file]  [Pause the processing job]  [Delete the number]
	[Setup High/low speed parameters]  [Break all of working] [Cancel and Exits current operating]

Compound Buttons Instrucion

There are some compound buttons for special applications. The operating mode is: press the first button and holding then press the second button, release the two buttons at same time. Their functions are as following:

1. " " and "Number" button, Setup difference working coordinates(6 differences);
2. " " and " " button, C.A.D function(auto check and got the new tools high);
3. " " and " " button, Select the another model if you Controller is Multi-Functions ;
4. " " and "Number" button, Continue to remember-point working;
5. " " and " " button, Enter into the advanced process;
6. " " and " " button, Redo the last job(if using the U flash,make sure plug it in)
7. " " and " " button, Rise spindle speed when working;
8. " " and " " button, Reduce spindle speed when working;
9. " " and " " button, Got the help information;